## **ENGINEERING CHANGE NOTICE**

	EL	LTD					MPP					
Date: 16.03.23			ĪĀ	ADR Yes/No: Y ADR D		ate:			Г. <u>.</u>			
Product No.: D206-582						tc	reated By: 10 WM	Approv		112	ECN#:	16- 551
Product Name: Utility Equipment Installation						c	hecked By:	, , , , , , , , , ,		- 19		
			_	'()								
Distribution	Reqd Resp Date		Initial / (YY/MM/DD)			Distribution		Reqd	Resp	Initial / Date (YY/MM/DD)		
Director of Operations						1	DQA / QA Coord.		Y	PS/ED		<u> </u>
Production Manager / Coord.							QC Coordinator		Υ	PD		
Purchasing Manager / Purchasing Coord.	Υ	LL / CL					Customer Support		Υ	SW / LM		
Production Engineering Coord.	Υ	DD/JLM					Customer Technical Su	pport	Y	MB / HS		
Production Engineering Coord.	N	DL				1	Marketing		N	SL/WR		
Customer Order Processing N SL / BG					┛	Dist. Management Cool	d.	N	HM			
Reason for Change:					_							
	om Love	an ta Dalrin fa					in the Select MO0400	: - 001	1400	005 400		
Redesign of the pre-flight step spring material fr	OIII Lexa	an to Deini 10	mproved	Structur	ai perior	ma	ince in the field; MS2466	5-231)W	as MS24	005-136.		
Documents Affected:												
Release D4101 rev C												
Release MDL-D206-582 Revision T												
IF APPLICABLE: NCR:	_	PAR:			CAR:	:	CIR:	15-	54		URF:	15-636
DADEDWARK URDATE	1	_		- 								
PAPERWORK UPDATE	j		PARTS	MUST	COMPL	LY	X PREVI	OUS P	ARTS	SATISFA	ACTORY	
# Quality Assurance	Action	s	-1	Regd	Resp	Т	No.	tes			<u> </u>	omplete
1 Notify Previous Customers				N		┿					<b>├</b> ─ॅ	Unipiete
	Notify Eurocopter France					╀		-				
						╀						
3 Notify Augusta Westland						L						
4 Manufacturing Licensing Agreement Update												
						_						
# Engineering Actions					Resp	Ļ		tes			C	omplete
5 Required Documents/Drawings/Item ID's Under Review (URF) 6 Update Master Document List (MDL)					WM	-	4101 REV C					
6 Update Master Document List (MDL) 7 Update Document Record (DR)					WM	M	IDL-206-582 REV T					
8 Update Product Compatability Matrix						╀						
9 Notify TC / FAA of Change (eg. ICA, 8110-3)						╀						· · · ·
10						╂╌						
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# Document Control Actions				Reqd	Resp	T	No	tes			С	omplete 1 \
11 Move / Update Electronic Files / Design J	Move / Update Electronic Files / Design Journal			Y	KJ	T					16.07	
	Jpdate Product Specification Files (Bluefiles)			N		T					.0.0	<del></del>
13 Update Approved/Preliminary Dwg PDF Files				Υ	KJ	Ď	4101 REV C				16.0	3.29
14 Update Product Development Summary (STC applications)				N								10
15 Update QSI 021 (TC/FAA STC) and/or STC Approval List				N		L						
16 Create/Update Parts / STC Database 17 Update / Verify Airworthiness Release Certificate Database				N		L						
			N		Ļ	<del></del>					11	
	Create / Update Change Record Form / Item Card Database  Create / Update Packaging Process Plan (PPP)			Y	KJ	Se	ee below				16:03	.29
	Red Decals required on Packaging Process Plan (PPP)?			Y	KJ KJ	┡					16.03	.39 5
	e Controlled Supplier Documents (Qpulse) Database			N		┢					16.00	129 74
	pdate Grey Project Binder / Electronic Project Folder			Ÿ	KJ	┢					1/ 07	-00 d
	Update D-Part / M-Drawing / DSI / DEO Master Binders				KJ	H					16.03	
						1	<del></del>				16.00	27 9
25				_N		H						
Description / Action:			_			$\overline{}$			<del></del>			
$\mathcal{D}_{i}$	IOI	1-0413	ils in	Stoc	الح ﴿	X	Ework w/	144	(CC)	8		$\sim$ 2V
Inclease D4101 fev C and MDL-200-362 fev 1.						, ,	C00		. 03	ح	/ \	112
Scrap Spring D4105-5 made from Lexan.	1101-3	5 - NO.	Stoc	K K	1/A						$/\lambda$	1X(2)
Update BOM and routes per approved latest rev	ision.		_		•		`				( ()	pr
D206-581-113/-013/-014/-93 Now at CH002 D206 S21 0 1 X 1 S1												
D407-581-111/-011 Now at CHG002 D407 581-011 X 2 in StockD REWORK W/O 144060  Update CHG001 -111/-113/-011/-013/-014/-047 kits in stock to CH002, Update any D4101-041 with new spring D4101-5												
Update CHG001 -171/-113/-011/-013/-014/-043 kits in stock to CH002, Update any D4101-041 with new spring D4101-5												
			*									
					FCN Ver	rific	ed & Complete:			Date:		
					-0.4 461		a complete.			Date:		